



Protective & Marine Coatings

GENERAL POLYMERS® 3477 EPOXY WATER EMULSION PRIMER/ SEALER

PART A
PART B

GP3477
GP3477B01

SERIES
HARDENER

Revised: September 23, 2014

PRODUCT INFORMATION

PRODUCT DESCRIPTION

GENERAL POLYMERS 3477 EPOXY WATER EMULSION PRIMER/ SEALER is an economical sealer for concrete that will outperform water-based acrylic or acrylic/urethane sealers (chemical resistance and wear). Its low viscosity allows GENERAL POLYMERS 3477 to flow smoothly, making it easy to spread. GENERAL POLYMERS 3477 is suitable for applications as a primer on damp concrete, providing excellent adhesion of polyurethane and epoxy topcoats.

ADVANTAGES

- Penetrating
- Acceptable for use in USDA inspected facilities
- Can be applied to green concrete
- Excellent adhesion to concrete or wood
- Breathable
- Long pot life
- Reduces concrete dusting
- Easy to spread
- Suitable for use on damp (not wet) concrete
- Fast cure time

TYPICAL USES

GENERAL POLYMERS 3477 EPOXY WATER EMULSION PRIMER/ SEALER is used as a sealer for concrete and wood substrates and as a primer for certain General Polymers coating systems.

LIMITATIONS

- Substrate must be structurally sound, dry and free of bond inhibiting contaminants.
- During installation and initial cure cycle substrate and ambient air temperature must be at a minimum of 50°F (10°C). Substrate temperature must be least 5°F (3°C) above the dew point (for lower temperature installation).
- When required, adequate ventilation and proper clothing shall be provided.
- Strictly adhere to published coverage rates.

SURFACE PREPARATION

Proper inspection and preparation of the substrate to receive resinous material is critical. Read and follow the "Instructions for Concrete Surface Preparation" (Form G-1) for complete details.

PRODUCT CHARACTERISTICS

Color:	Clear
Mix Ratio:	2:1
Volume Solids:	31% ± 2%, mixed
Weight Solids:	31% ± 2%, mixed
VOC (EPA Method 24):	Unreduced: <75 g/L mixed; 0.63 lb/gal as applied
Viscosity, mixed:	40 cps

Recommended Spreading Rate per coat:

	Minimum	Maximum
Wet mils (microns):	2 (50)	4.5 (113)
~Coverage sq ft/gal (m²/L):	800 (20.3)	350 (8.9)

Drying Schedule @ 4.5 mils (113 microns) wet:

	@ 73°F (23°C)
To touch:	1-4 hours
To recoat:	2-5 hours
<i>If maximum recoat time is exceeded, abrade surface before recoating. Drying time is temperature, humidity, and film thickness dependent.</i>	
Pot Life:	gallon mass 6-8 hours @ 73°F (23°C)

Shelf Life: Part A: 12 months, unopened
Part B: 12 months, unopened
Do not allow material to freeze
Store indoors at 50°F (10°C) to 90°F (32°C)

Flash Point: >200°F (>93°C), ASTM D 93, mixed

PERFORMANCE CHARACTERISTICS

Test Name	Test Method	Results
Adhesion to Concrete		Excellent
Resistance to Moisture		Excellent
Surface Burning*	ASTME84/ NFPA 255	Flame Spread Index 20; Smoke Development Index 90
Thermal Shock		Excellent

*GP3477 at 1.5 mils (40 microns) DFT topcoated with GP3745 at 17.5 mils (438 microns) DFT



Protective & Marine Coatings

GENERAL POLYMERS® 3477 EPOXY WATER EMULSION PRIMER/ SEALER

PART A
PART B

GP3477
GP3477B01

SERIES
HARDENER

Revised: September 23, 2014

PRODUCT INFORMATION

APPLICATION

• **APPLICATION INSTRUCTIONS**

1. Premix 3477A (resin), using a low speed drill and Jiffy blade. Mix for one minute and until uniform, exercising caution not to whip air into the materials.

2. Add 2 parts 3477A (resin) to 1 part 3477B (hardener) by volume. Mix with low speed drill and Jiffy blade for three minutes and until uniform. DO NOT mix more material than can be used within 4 hours.

3. Apply material with a 3/8" nap roller at a spread rate of 400 sq. ft. per gallon.

If a second coat is required or used as a sealer, the application rate should be 500-600 sq. ft. per gallon. Due to the first coat sealing the surface, the second coat may crawl or separate, wait 15-20 minutes and roll again.

DO NOT ALLOW TO PUDDLE. Any uneven or textured surfaces will require more material than an even surface.

4. Allow to cure 4-6 hours.

CLEANUP

Clean up mixing and application equipment immediately after use with soap and water.

SAFETY

Refer to the MSDS sheet before use.

Published technical data and instructions are subject to change without notice. Contact your Sherwin-Williams representative for additional technical data and instructions.

MAINTENANCE

Occasional inspection of the installed material and spot repair can prolong system life. For specific information, contact your Sherwin-Williams Representative.

SHIPPING

• Destinations East of the Rocky Mountains are shipped F.O.B. Cincinnati, Ohio.

• Destinations West of the Rocky Mountains are shipped F.O.B. Victorville, California.

For specific information relating to international shipments, contact your local sales representative.

ORDERING INFORMATION

Packaging:	
Part A:	1 gallon (3.8L) and 5 gallon (18.9L) containers
Part B:	1 gallon (3.8L) and 5 gallon (18.9L) containers
Weight:	8.7 ± 0.2 lb/gal; 1.04 Kg/L mixed, may vary by color

DISCLAIMER

The information and recommendations set forth in this Product Data Sheet are based upon tests conducted by or on behalf of The Sherwin-Williams Company. Such information and recommendations set forth herein are subject to change and pertain to the product offered at the time of publication. Consult your Sherwin-Williams representative to obtain the most recent Product Data Information and Application Bulletin.

WARRANTY

The Sherwin-Williams Company warrants our products to be free of manufacturing defects in accord with applicable Sherwin-Williams quality control procedures. Liability for products proven defective, if any, is limited to replacement of the defective product or the refund of the purchase price paid for the defective product as determined by Sherwin-Williams. NO OTHER WARRANTY OR GUARANTEE OF ANY KIND IS MADE BY SHERWIN-WILLIAMS, EXPRESSED OR IMPLIED, STATUTORY, BY OPERATION OF LAW OR OTHERWISE, INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.